FESTO

Process Automation- Products & Services Offer



Industries...









Paper

Food processing and packaging

Water technology

Electronics

Companies in **61 countries**

After-sales service in **176 countries**

More than **250 branches**

More than
+ 300.000
customers in
automation

Workforce worldwide 21.200

8 %
of turnover
invested in R&D
each year

Catalogue of more than 30.000 products

More than
10.000
customised
solutions

Service available **24 hours a day**

1 design office

for your projects

N°1 in pneumatics for the tyre market

17 years of relationship with our customers

125 M€ turnover

270 employees











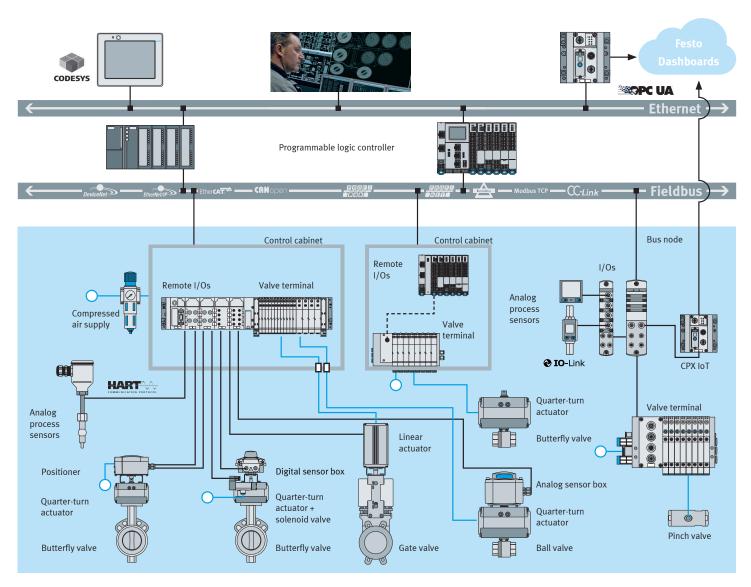
Biotech/Pharma and cosmetics

Automobile/Batteries

Chemicals

Oil & Gas

Giving you a head start: Complete automation systems from a single source...















Configurator for process valve units

Whether manually operated or fully automated valves, our new configurators allow you to choose the optimal solution for your applications. Select the key parameters for your application and you will see the first set of suggestions for your solution straight away. Your engineering process is faster, easier, and more reliable.

Easy and intuitive

Using simple questions (DN, fluid type, position return, etc.) our configurators guide you through the configuration process.

3D plans are automatically generated and available from the configuration. You save on time and engineering costs.

Many variants

Choice of materials, type of range, the mode of actuation, accessories, our configurators allow you to find the right model of assembled valve for your application. The generated article codescan be used for repurchasing an identical valve.

Availability

In connection with our website, our configurators allow you to configure and order your process valves on measurement at any time, in a few clicks. You significantly save time on your production schedule.

Components 100% compatible

Configurator for Butterfly Valve KVZA

Fast, simple and reliable: size and control your butterfly valves now.



3D plans available from the moment of configuration

Configuration in a few clicks

Manual



Valve assembly with pneumatic control and position feedback



Valve assembly with positioner



Configurator for Ball Valve KVZB

Fast, simple and reliable: Order your ball valves





→ www.festo.com/kvzb

Configurator for Quarter Turn Actuator KDFP

Do you want to automate your valves? Festo brings you the actuator equipped with its accessories, not to mention the adapter suitable for your assembly.





Actuator assembly with pneumatic control and position feedback



Actuator assembly with positioner

Ball valves or butterfly valves assembly

Whether it's pre-assembled valves or equipment to be mounted on your valve, Festo offers you a catalog of 100% compatible components and solutions from a single supplier. You save money and greatly simplify the planning, procurement, and commissioning.

Positioner CMSX

- Excellent cost/performance ratio
- Energy efficient
- Position feedback 4-20 mA as standard
- Pre- defined safety position for emergency shutdown





Quarter-turn actuator DFPD

- Compact
- Single or double acting version
- Adjustable stop at the beginning and end of the stroke
- Modular spring configuration (simple conversion)





Stainless steel ball valves

A wide range of 2-way and 3-way ball valves for liquid and gas control.

VZBA/VZBE

- 2-way / 3-way (L or T)
- Stainless steel body and ball
- PTFE seals
- VZBA: Rp thread/butt welding (BW)
- VZBE: NPT thread/ socket welding (SW)





5211



Brass: VZBM



- 2-way / 3-way (L or T)
- Body and brass ball
- Rp thread connection

Bride class 150: VZBF



- · Stainless steel body and ball
- · Fire safe according to **API 607**
- Antistatic design
- ANSI B16.5 class 150 flange

Compact flange: VZBC



- Stainless steel body and ball
- Compact design
- EN 1092-1 Flange

Hygienic: VZBD



- Body and ball stainless steel 316L
- Reduced dead zone (filled cavity)
- Electropolished surface
- Long welding tips or tri-clamp

High visibility indication makes identifying the valve position easy from a distance!



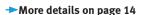
- Weather-tight aluminum IP67 housing for outdoor applications
- Mechanical, inductive, or magnetic switch variants
- Two cable inputs for common power supply to the sensor box and solenoid valve







- NAMUR mounting
- Various coil voltage options
- Excellent cost/performance ratio





Single solenoid 3/2 or 5/2



Double solenoid 5/2 or 5/3



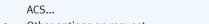
Ideal for liquids, neutral and moderately aggressive gases, butterfly valve VZAV features a wide variety of materials compatible with most applications. Configurator options for KVZA:

- DN25-DN450
- Wafer, lug, PN6/10/16, Class 150...

Versatile: Butterfly valve VZAV

- Body material: epoxy coated cast iron RAL5021
- Disc material: stainless steel 1.4408, cast iron,
- Disc finishing: free, coated PE/PU/PA/ HALAR/ chrome, polished
- Liner: EPDM, NBR, FPM, silicone, abrasive
- Certification: Atex, food 1935/2004, FDA,
- Other options on request
- **→**www.festo.com/kvza www.festo.com/vzav









- Disc material: stainless steel 1.4408
- Disc finishing: sans, PFA coated

High performance: Butterfly valve VZAF

Wafer, lug, PN10/16, Class 150...

Body material: coated cast iron

Ideal for liquids, corrosive or very aggressive gases, butterfly valve VZAF

features a design and high-quality materials ensuring the purity and safety

Configurator options for KVZA:

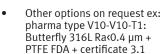
DN50-DN300

epoxy RAL5021

of process.

Liner: PTFE + Silicone backliner



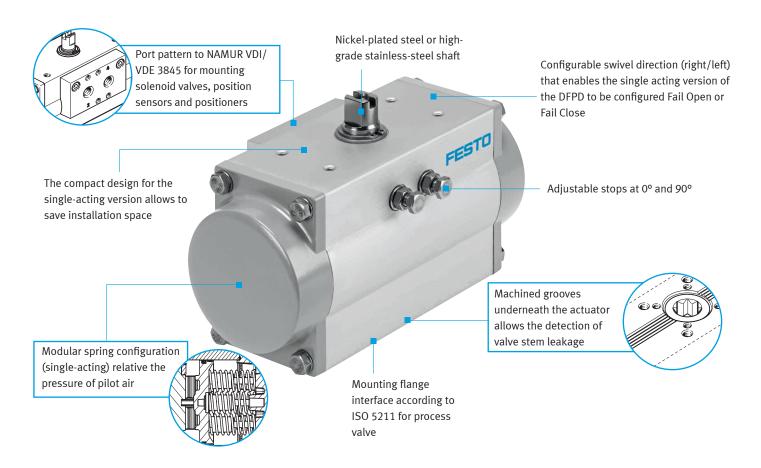


→www.festo.com/kvza

→www.festo.com/vzaf

Quarter-turn actuator - DFPD

The DFPD is the new benchmark in single and double acting quarter-turn actuators. Its rack and pinion drive system exerts constant torque makes it an ideal actuator for butterfly valves, ball valves and dampers. Torques available at 6 bar: 10... 2,300 Nm.



Variants

Corrosion resistant version with epoxy coating and high grade stainlessstee shaft for the Chemical Industry



Low and high temperature versions for extreme conditions





Option T4 +150°C

Rotation angle 120°/135°/180° (double-acting variants)



Other solutions

Quarter-turn actuator DFPD-HD

For high torque applications (up to 32,000 Nm)

Quarter-turn actuator DAPS-CR

All stainless-steel design for corrosive environments

Quarter-turn actuator DAPS-MW

Possible control by manual handwheel in case of failure



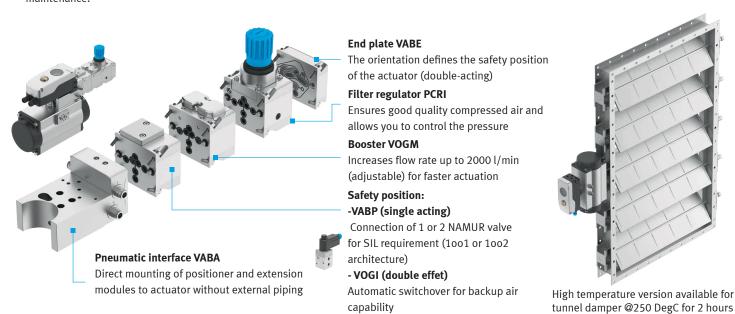
Quarter-turn actuator - DFPD-C: Chemical variant

The DFPD-C perfectly meets the requirements of the chemical and petrochemical industries in terms of material safety and resistance. Its pneumatic interface VDI/VDE 3847 (optional) allows the integration of a positioner and a NAMUR pilot valve without external piping to avoid any risk of leakage and assembly error. Torques available at 6 bar: 10... 2,300 Nm.



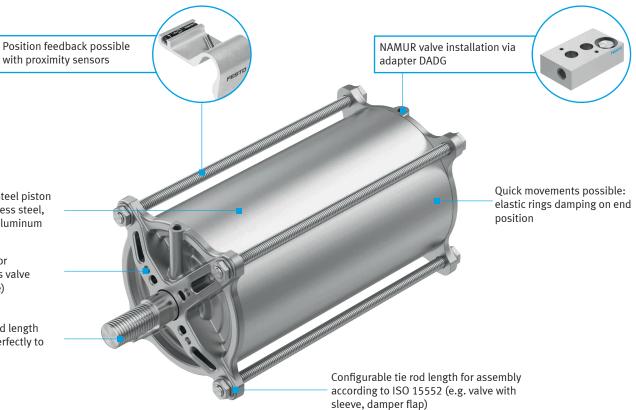
Ready for VTOP

With its VDI/VDE 3847 pneumatic interface, the DFPD-C is ready to integrate our latest innovation in pneumatic modules. The VTOP with patented and integrated air circuit allows you to combine the individual modules you need and easily adapt additional modules at any time. It is ideal for control applications with positioner and additional instrumentation. It facilitates installation without tedious search for components and simplifies maintenance.



Linear actuator - DFPC

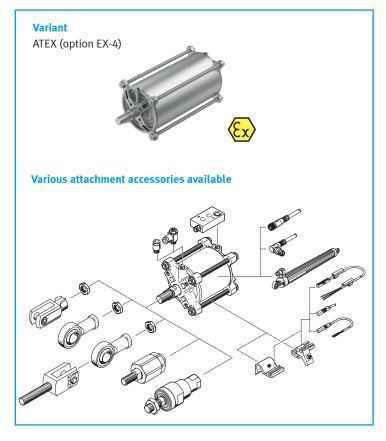
Versatile and economical, the DFPC offers both ISO 5210 and ISO 15552 interface as well as numerous accessories and options. It can thus mount on all machines or process valves. Diameter 80... 320 mm. Stroke 10... 1600 mm.



Robust design: rod steel piston and tie rods in stainless steel, body and covers in aluminum

ISO 5210 interface for mounting on process valve (e.g. knife gate valve)

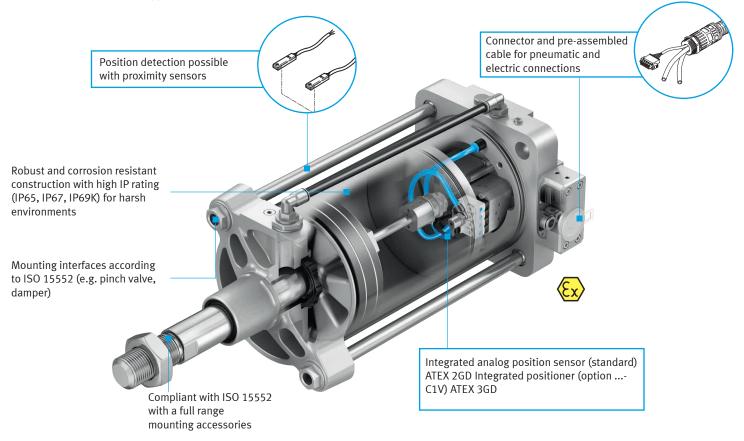
Piston rod and thread length configurable to fit perfectly to your assembly

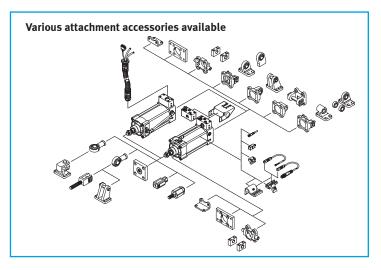


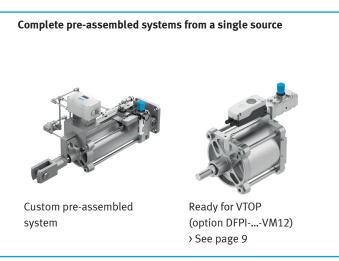


Regulated linear actuator - DFPI

Equipped with a guided rod, an analog position sensor and a positioner (optional) directly integrated into the actuator, the DFPI is ideal for controlling shutter dampers, filling bulk materials, actuating pinch process valves or knife gate valve in neutral or difficult environments. Diameter 100... 320 mm. Stroke 40...990 mm.









Control of valves in a water treatment plant



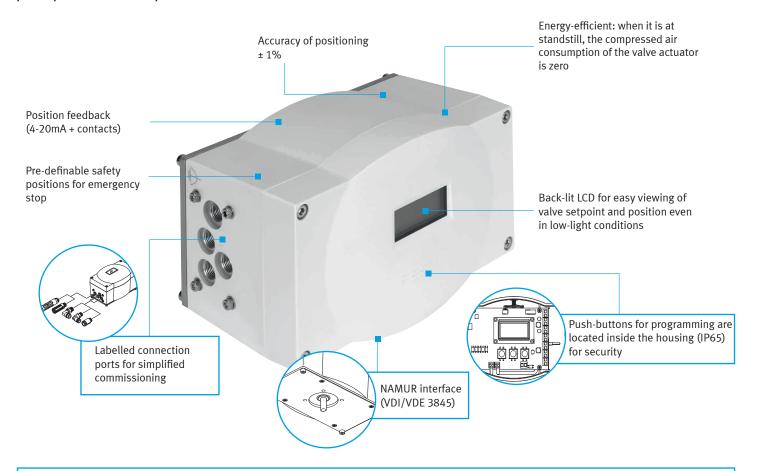
Level regulation in the mineral processing



Silo emptying control in the manufacture of fertilisers

Positioner - CMSX

The CMSX positioner is optimised for single or double acting linear and quarter-turn actuators. Its excellent cost/performance ratio makes it the perfect positioner for non-explosive environments.



Variants

- Control of single or double acting linear and quarter-turn actuators
- Setpoint signal configurable 4-20 mA, 0-20mA and 0-10V (separate 24VDC supply)
- Flow rate 50L/min or 130L/min depending on actuator size
- Pre-definable failure position (opening/closing or maintaining the position)
- With integrated rotary potentiometer for controlling quarterturn actuators or terminal block for external potentiometer (0-5V, ≥5 kΩ) for controlling linear actuators

Fully regulated systems from a single supplier

Combined with a DFPI linear actuator or a DFPD quarter-turn actuator, the CMSX can be offered directly pre-assembled for the control of flap dampers or butterfly and ball valves.





Designed for controlling process valves such as a butterfly valve across a wide range of industry sectors



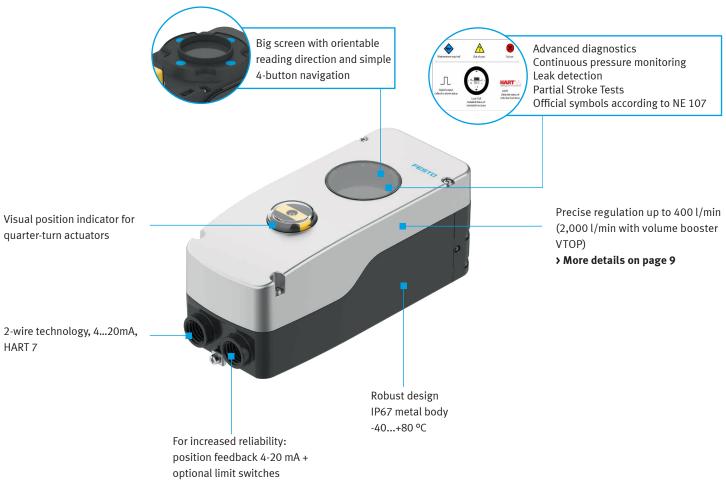
Valve positioning solutions for flow control



High flow version (130L/min) for large actuators

Intelligent positioner CMSH with HART communication

The CMSH positioner is optimised for single or double-acting linear and quarter-turn actuators. Its ergonomics, diagnostic capabilities and great installation flexibility make it the perfect choice for many applications.







Limit switch boxes for quarter-turn actuators (VDI/VDE 3845 interface)

The sensor boxes are used to feedback information and visualise the position of process valves actuated by a quarter-turn actuator. Whatever your choice, their design allows simple and quick integration and reduces your installation time.



- Weatherproof body for outdoor applications
- Mechanical, inductive or magnetic switch variants
- Modular visual position indicator (open/closed, three-way T or L channels, etc.)
- Standard and modular mounting bracket
- M12 or terminal port connection
- IP66, IP67 depending on model
- ATEX 1GD option EX6
- -40... +80°C (depending on



- Flameproof enclosure enables installation without safety barriers
- Mechanical, inductive or magnetic switch variants
- Terminal port connection
- IP67
- ATEX 2GD, IECEX depending on model
- SIL₂
- -20... +60°C



- Direct mounting with minimal space required
- Double inductive sensor
- M12 or terminal port connection
- ATEX 1GD (depending on model)
- SIL2 (depending on model)
- -25... +70°C



- Polymer casing
- Modular mounting system
- Mechanical, inductive or magnetic switch variants
- Terminal port connection
- **IP67**
- -20... +70°C

NAMUR pilot valves

Designed for the control of pneumatically actuated process valves, NAMUR valves can be mounted directly on the linear or quarter-turn actuators with ease.



- Changeover seal for single coil 3/2 or 5/2-way, double coil 5/2, double coil 5/3 function
- G1/4, NPT1/4" connection
- Coils 12/24/48 VDC, 24/48/120/230 VAC
- -20... +60°C
- Air-recycling feature for 3/2 configuration to eliminate internal actuator corrosion



- ATEX Zone 1/21: Ex ia, Ex me. Ex m
- ATEX Zone 2/22: Ex na
- Coils 12/24/48 VDC. 24/48/120/230 VAC
- Poppet design resistant against contaminated pilot air (option-FT)
- Protective air exhaust
- G1/4, NPT1/4" connection
- -20... +60°C



- ISO interface 15218
- Pneumatic piloting possible with CNOMO adaptor VABD
- Coils 24 VDC, 110/230 VAC
- ATEX Zone 1/21: Ex ia, Ex d Poppet design for contaminated pilot air
- (option-FT) G1/4, NPT1/4" connection
- -20... +60°C



- Ematal aluminum/ stainless steel body
- 3/2-way single, 5/2-way single
- and double solenoid
- NAMUR connection or in line G or NPT 1/4" and 1/2"
- Coils 12/24/48/60/120/230 VDC, 24/110/230 VAC, 24/48/110/120/230 VDC
- -25... +60°C (-50°C option T6)
- Atex, IECEx...
- SIL₃

Solenoid valves

The 2/2-way solenoid media valves are suitable for neutral gases and liquid media for both factory and process automation. At Festo, you can find the right valve for your fluid control requirements thanks to our range of solenoid valve options.

Forced pilot – VZWF



- Kv 1,8... 28 m3/h
- Maximum fluid pressure 10 bar according to model
- Zero differential pressure required
- Actuation without media possible
- Brass or stainless-steel material
- G or NPT thread 1/4" to 2"
- 2/2 NC function (others on request)
- ATEX on request

Direct acting – VZWD



- Maximum fluid pressure 90 bar according to model
- Operates without differential pressure even in closed media circuits
- Actuation without media possible
- Brass or stainless-steel material
 G or NPT thread 1/8" to 1/4"
- 2/2 NC function (others on request)
- ATEX on request

Assisted control diaphragm - VZWM piston - VZWP



- Kv 1,6... 39 m3/h (VZWM), 1,5...11,5m3/h (VZWP)
- Maximum fluid pressure 40 bar (VZWP), 10 bar (VZWM) depending on model
- Minimum differential pressure of 0.5 bar (open circuit)
- Brass or stainless-steel material (VZWM)
- G or NPT thread 1/4" to 2"
- 2/2 NC function (others on request)
- ATEX on request

Sensors

Our complete catalog of sensors gives you the guarantee of perfectly controlled automated systems.

Pressure sensor - SPTW



- Pressure and vacuum sensing for gaseous and liquid media
- High media resistance
 Droumatic connection
- Pneumatic connection G1/4 female thread
- Electrical connection via M12, 4-Pin
- Accuracy ± 1% FS
- Repeatability ± 0.1% FS

Pressure transmitter - SPAW



- Pressure and vacuum sensing for gaseous and liquid media
- 4-digit LED display, with display options - Bar, MPA, kPA, Psi, Kgf/cm2
- Electrical connection 4-pin
- Plug M12x1 or 5 pin Plug
- M12x1
- Accuracy ± 1% FS
- Repeatability ± 0.1% FS

Flow sensor - SFAW



- Measures flow rate, consumption and temperature of neutral liquid media
- Max. measuring range.100L/min
- Highly visible display
- The display and the housing can be freely rotated IO-Link support
- Easy to replace the sensor and fittings
- Many connection types (threaded, splined, triclamp)

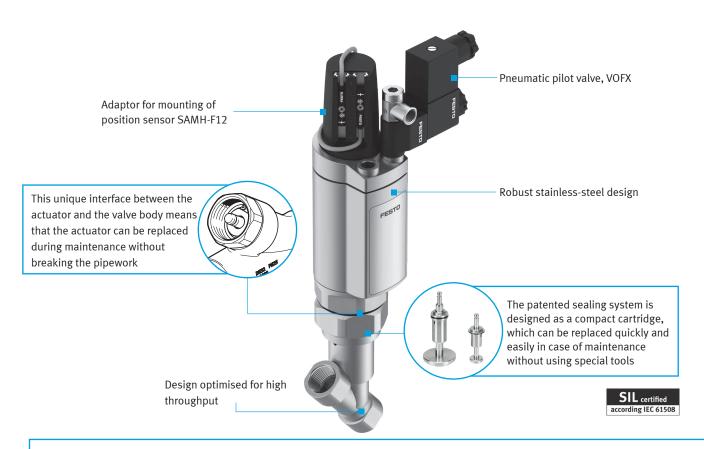
Cylinder sensor - CRSMT



- Suitable for outdoor use and washdown applications
- Resistant to oils, acids and alkalis
- Recommended for use with Festo linear actuators DFPI, DFPC or valves of VZQA and VZXA processes

Angle seat valve - VZXA

With its robust design and high flow rate, the VZXA is ideal for applications such as heating, cooling, transporting steam, chemical cleaning, autoclaves etc.



Variants

Stainless steel or polymer actuators single acting NC/NO or double •











Piston 75 mm DFPK

Membrane 90 mm DFPM

FFluid above (A) or below (B) the seat







VZXA-B (liquids + gas)

Materials and connections







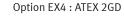
steel/brass





Weld end stainless steel

Option -TP: temperature +200°C, modified PTFE Higher temperatures on request

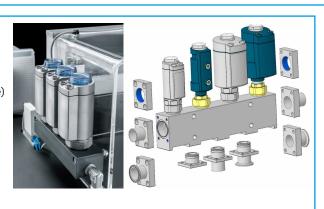




Manifold block on request

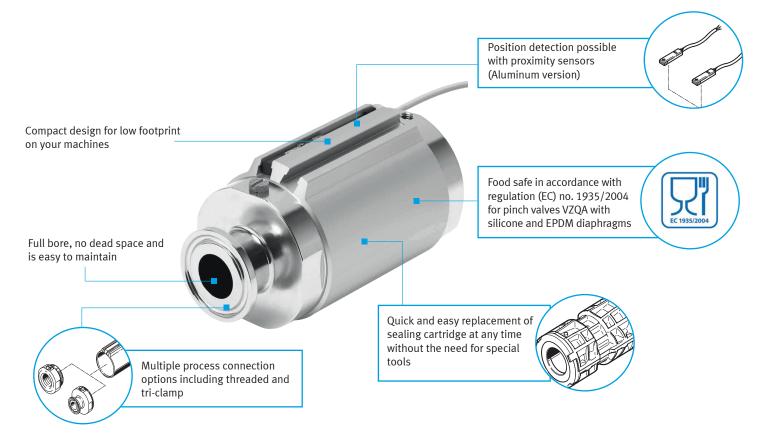
Compact and reducing the risk of leaks, preassembled manifold blocks save you time in design, installation and maintenance.

- Standard block with 4 valves (2 to 7 possible)
- Body material: aluminum, stainless steel 1.4404, brass
- Various connections (1/4" 2"), threaded, clamp, weld
- 46- and 75-mm actuators with VZXA piston cartridge
- Other designs on request



Pinch valve - VZQA

The VZQA pneumatic pinch valve is a versatile solution for a wide range of media such as gases, granulates, liquids, syrups and media with entrained solids, regardless of whether they are abrasive, corrosive or highly viscous.



Variants

NC and NO versions



- DN6, DN15, DN25
- Maximum fluid pressure 2, 4 and 6 bar depending on model
- Flow control possible with proportional pressure controller
- For explosive area (NO-EXA version)



Housing materials

- Aluminum
- Stainless-steel

End cap material

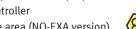
- Aluminum
- Stainless steel
- POM (Acetal)

Shut - off element

- **EPDM**
- NBR
- Silicone











Filling of bottles



Baby food dosage



Pinch system for tube cutting

Air preparation, tubing and fittings

A pneumatic system is not complete unless you have considered the right air preparation and accessories such as fittings and tubing. These components are part of the core range from Festo and are readily available in a range of different variants.

MS Series Modular product series

- Simple or complex applications
- Individual or preassembled units
- Integrated functions such as safety, energy efficiency
- Sturdy housing
- Easily expandable
- Size ranges from 1/8" up to 2"



- Pressure regulator filter function
- G or NPT 1/4" and 1/2" thread
- 1150... 3400 L/min
- ATEX 2GD
- -40... +80°C
- Filtration 5 and 40 μm

For harsh environments

- Pressure regulator filter function
- Stainless-steel materials 316L
- G or NPT 1/4" and 1/2" thread
- Up to 4100 L/min
- ATEX zone 1/21
- -60... +80°C depending on model
- Filtration 5 and 40 μm



- Mini, standard, metal, polymer an corrosion resistant fittings
- Push in, threaded, barbed, couplings
- Flow controls, shutoff and non-return valve fittings
- Pressure resistant, heat resistant, antistatic, resistant to cleaning agents, media resistant, flame retardant, welding splatter resistant, food industry approved

Valve terminals

Festo offers the largest and most flexible range of Valve Terminals. Valve Terminals are completely pre-assembled modules consisting of pneumatic valves, electrical connection technology and communication network capabilities.

Valve terminal -VTUG



- Multi-pin, fieldbus, IO-LinkUp to 24 valve positions
- (piloting of 48 singleacting valves)
- Degree of protection IP40, IP65, IP67
- Multiple different pressure zones on one valve terminal
- Control cabinet optimized version available

Valve terminal – MPA



- High performance valves in sturdy metal housing
 With multi-pin plug, AS-
- With multi-pin plug, ASinterface, CPI, fieldbus connection and control block
- Up to 128 2/2-way or 3/2-way valves thanks to two valve functions in each valve slide

Valve terminal – CPX



- Extremely modular with up to 9 modules per terminal
- Compatible with PROFIBUS DP, PROFINET, Modbus TCP, DeviceNet and Ethernet/IP
- Integration of valve terminal and remote I/O on a single platform saves installation space

Valve terminal – CPV10-Ex



- Intrinsically safe design for use in potentially explosive atmospheres
- Ideal for very high flow rates in small spaces
- Up to 16 x 3/2 way valves per valve terminal
- Extremely robust thanks to the metal valve design
- Optimised for control cabinets

Control cabinets

Control cabinets from Festo are individually designed and adapted to requirements in process automation. Cabinets provide protection for all pneumatic and electrical system components across all industry segments.

Save time and costs with ready-to-install cabinets

Integration of pneumatic and electrical system completely designed and assembled

Technology mix from one single source

Labelling of the connections in the control cabinet and in the documentation

Just one order number for the entire control cabinet

Stainless steel cabinets also available for use in corrosive environments

Provides protection against harsh elements

Quick and easy maintenance thanks to clearly arranged, neat and compact tubing

Variants on request



ATEX Zone

Valve terminal with intrinsic barrier for Zone 1 and 21 (e.g., oil & gas)



Robust

Protection against dust and liquids (e.g., mining industry)



Modular

Different sizes of valve, different pressure areas within from the same terminal (e.g., water treatment)



Protected air treatment The MS Box provides air

treatment a mechanical protection and resistance to washing (e.g., production area agro-food)



Economical and compact Integrated CPX-E+VTUG architecture in enclosure perfectly meeting

perfectly meeting the needs of process industries

Control cabinets made to measure

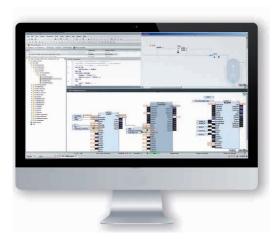
- Individually configured
- Adapted to specific requirements in process automation
- Design and sizing included
- Fully tested system
- You receive detailed system documentation:
 - Assembly drawings
 - Parts list
 - Circuit diagrams
 - Operating instructions for components
 - CE Certification



The engineering tools to give you more speed and greater reliability









A website designed for you

Ergonomic and efficient, this new site will help you access more products and tools easily and faster than never. -> www.festo.com

Quick Search Plus

Get every product information quickly and effectively

- Find the right products easily with built in type code search
- Direct connection to selection and dimensioning tools
- Select multiple products for comparison of data
- Add products to basket or create your own parts list to export
- Easy access to technical documentation and spare parts catalogue

www.festo.com/quicksearch

Modular programming of your applications process

The PA-Toolkit and its library for CODESYS (IEC 61131-3) allows you to program your applications process intuitively. Each module has its own controller agreement with the MTP standard (Module Type Package).

www.festo.com/pa-toolkit

Online configurators of process valves

Whether manually operated or fully automated valves, our new configurators allow you to choose the optimal solution for your applications. Enter your settings in a few clicks and the configurator presents you with the appropriate combination. Your engineering process is faster, more easier and **www.festo.com/kvzb** more reliable.

- www.festo.com/kvza
- www.festo.com/kdfp



Sustainable machine optimisation

Carrying out an optimisation check is always advisable when machines and systems need to remain in use, but individual components are no longer up to date, or overall system efficiency is no longer satisfactory. Now, it is a matter of fully exploiting the service life, reducing downtimes, maintaining the quality of results, and reducing energy consumption.

Our qualified personnel go through the problems and the potential on-site improvements with you. The analysis covers both pneumatic and electric components and systems, regardless of the manufacturer. You will then receive specific recommendations for measures to take that are economically viable too. We only suggest replacing components and systems that will really make a difference.

www.festo.com/support



Efficient saving services

High energy prices, rising cost pressure and a growing awareness of climate protection undoubtedly make industrial energy efficiency a key business challenge for everyone. The Festo Energy Saving Services to DIN EN ISO 11011 offer you a customised range of services for identifying and optimally exploiting potential compressed air savings, both systematically and sustainably.

www.festo.com/ess



Festo Didactic : Leadership in Technical Education

As a global partner for educational institutions, governments, state organisations and companies around the world, we design and implement training centers and laboratories, educational equipment and programs that train people to perform in highly dynamic and complex environments. Our products and services are developed by a

network of experts in the fields of industrial production, automation research and development, and didactics.

We also offer certified and professional training sessions for your technical teams. Finally, Festo LX is an online platform with content techniques allowing your teams to train on different technological topics independently.

- www.festo.com/didactic
- www.festo-tac
- www.festo.com/lx

Process Automation Solutions - Full Range

Automation components

Supervision level



HMI CDPX with librar

Control level

Controllers



tegrated controller



Integrated controller CPX-E-CEC



Compact controller CECC

Remote I/O



Modular electrical terminal CPX



Modular electrical terminal CPX-E

Valves terminals



Valve terminal CPV Ex-i for use in Ex zones



Valve terminal MPA/MPA-F



Valve terminal MPA-C (Clean Design)



Valve terminal VTUG Valve term



Valve terminal VTUG optimised for control cabinet installation



VTSA/VTSA-F



Festo Motion Terminal VTEM

Field levelSolenoid valves



Pilot valve VSNC



Pilot valve VSNC-ATEX (NAMUR)



Pilot valve VOFC (NAMUR)



Pilot valve VOFD (NAMUR + thread)



Pilot valve VUVS



Proportional pressure regulator VPPX

Sensors and positioners



ensor box SRB



Sensor box SRBE



S (i



Sensor box SRBG (inductive double sensor)



Limit switch box DAPZ-AR polymer



Positioner for quarter turn and linear actuators CMSX



Positioner for quarter turn and linear actuators CMSH



arter Proximity sensor ctuators SME/SMT



Pressure sensor SPAW for gases/liquids



SPTW for gases/



or gases/ SFAB/SFAW for gases/liquids

Actuators



Quarter turn actuato



Quarter turn actuator for chemical industries DFPD-C



Quarter turn actuat DAPS



Quarter turn actuator, stainless steel DAPS-CR



Quarter turn actuator with handwheel DAPS-MW



Quarter Actuator for high torque DFPD-HD



DFPC



Modulating linear actuator DFPI-NB3

Process and media valves



Modular angle seat



Pinch valve VZQA (NO/NC)



Directly actuated



Piloted valve VZWM/VZWP



Force pilot operate valve VZWF



Pneumatic valve VLX



Ball valve VZBA/VZBM



VZBC/VZBD



Butterfly valve VZAF/VZAV

Air Preparation



Service units



ainiess steei niter gulator PCPR



Air dryers



uplings



Push-in fittings



Plastic tubing PUN-H



lytetrafluoroethylene



Pressure booster DPA



Compressed a

Configurable solutions

Customised systems

Automation concepts

Modular automation

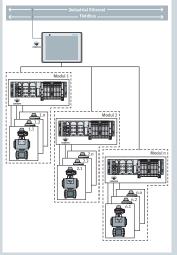
Application solutions



C ODESYS









Control of dart valve for level regulation in mineral processing







accessories KDFP for quarter-turn valves





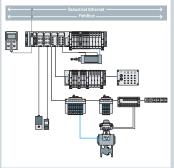
Hybrid installation (centralised/decentralised)











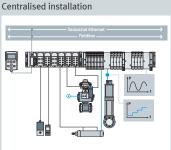


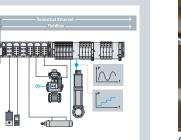
Abrasion resistant options for powders and solids



tic modules VTOP for DFPI-...-VM12

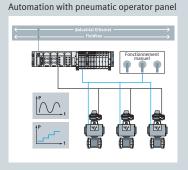








Shut-off control for glycol used in food production





High corrosion resistance in extremely dusty and contaminated environments

Festo - your partner in automation

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